CONTROL OF SILICA DUST IN CONSTRUCTION

Handheld and Stand-Mounted Drills

The use of handheld and stand-mounted drills, impact and rotary hammer drills, and similar tools used to drill holes in concrete, masonry, or other silica-containing materials can generate respirable crystalline silica dust. When inhaled over time, the small particles of silica can irreversibly damage the lungs. This fact sheet describes dust controls that can be used to minimize the amount of airborne dust when using handheld and stand-mounted drills as listed in Table 1 of the Respirable Crystalline Silica Standard for Construction, 29 CFR 1926.1153.

Engineering Control Method: Vacuum Dust Collection System

Vacuum Dust Collection System (VDCS)
When using handheld or stand mounted drills to drill into concrete or other materials that contain crystalline silica, reduce exposure to silica dust by enclosing the drill in a commercially available shroud or cowling with a vacuum attached to capture the silica dust as it is generated around the drill bit.

A VDCS is commercially available in a variety of designs that include a dust collection device (shroud or cowling), vacuum, hose, filter, and filter-cleaning mechanism. These systems are typically available integrated into the tools or as add-on systems.

The VDCS must be equipped with a:

- Shroud or cowling sized to fit around the drill bit that is compatible with the manufacturer’s vacuum system;
- Vacuum that is rated to provide the airflow recommended by the tool manufacturer or greater to remove dust at the drilling point; and
- Air filter with a 99 percent or greater efficiency and a filter cleaning mechanism.

The drill and VDCS must be operated

- Keep the vacuum hose clear and free of debris, kinks and tight bends.
- Activate any non-automatic filter-cleaning mechanism as needed to reduce dust buildup on the filter.
- Change vacuum-collection bags as needed.
- Set a schedule for filter cleaning and maintenance.
- Avoid exposure to dust when changing vacuum bags and cleaning or replacing air filters.

When necessary to clean the dust and debris from the drilled holes, a HEPA-filtered vacuum system must be used to capture the dust.
**Indoors or in Enclosed Areas**
Using a VDCS indoors or in enclosed areas may not reliably keep silica exposures low, so extra ventilation may be needed to reduce visible airborne dust. Extra ventilation can be supplied by using:
- Exhaust trunks
- Portable exhaust fans
- Air ducts
- Other means of mechanical ventilation
Ensure air flow is not impeded by the movements of employees during work, or by the opening or closing of doors and windows. Position the ventilation to move contaminated air away from the workers’ breathing zones.

**Compressed Air.** Unless there is a ventilation system that effectively captures the dust cloud, do not use compressed air or blowers to clean surfaces, clothing or filters because it can increase exposure to silica. Instead, clean with a HEPA-filter equipped vacuum or by wet methods.

**Respiratory Protection**
When properly used, a VDCS can reduce airborne dust levels to below the permissible exposure limit (PEL) of 50 μg/m³, calculated as an 8-hour time-weighted average. Therefore, respiratory protection is not required when using drills equipped with a VDCS and a filter cleaning mechanism as specified earlier.

**Additional Information**
For more information, visit [www.osha.gov/silica](http://www.osha.gov/silica) and see the OSHA Fact Sheet on the Crystalline Silica Rule for Construction, and the Small Entity Compliance Guide for the Respirable Crystalline Silica Standard for Construction.
OSHA can provide compliance assistance through a variety of programs, including technical assistance about effective safety and health programs, workplace consultations, and training and education. OSHA's On-Site Consultation Program offers free, confidential occupational safety and health services to small and medium-sized businesses in all states and several territories across the country, with priority given to high-hazard worksites. On-Site consultation services are separate from enforcement and do not result in penalties or citations. To locate the OSHA On-Site Consultation Program nearest you, visit [www.osha.gov](http://www.osha.gov) or call OSHA at 1-800-321-OSHA (6742), TTY 1-877-889-5627.

**How to Contact OSHA**
Under the Occupational Safety and Health Act of 1970, employers are responsible for providing safe and healthful workplaces for their employees. OSHA's role is to ensure these conditions for America's working men and women by setting and enforcing standards, and providing training, education and assistance. For more information, visit [www.osha.gov](http://www.osha.gov) or call OSHA at 1-800-321-OSHA (6742), TTY 1-877-889-5627.